AP LIFT 475

TWO COMPONENT, STRUCTURAL POLYURETHANE FOAM

TECHNICAL DATA

Description

AP Lift 475 is a two-component, high-strength, high-density, hydro-insensitive structural polyurethane foam. Unconfined density is 4.75 lbs/cubic foot (76 kg/cubic meter). Also available in a slow version.

Uses

- Stabilizing soil
- Lifting concrete slabs
- Filling voids and annular spaces
- Supplemental sinkhole remediation

Advantages

- High strength
- Low viscosity
- Works in wet environments - displaces water
- Bonds with soil and concrete
- Traffic ready in 15 minutes
- Closed cell
- Certified by ALS Global to NSF/ANSI/CAN 61

AP Lift 475 Properties Cured		
Density (Cured Product)	4.75 ± 0.25 lb/ft³ (76.09 ± 4.00 kg/m³)	ASTM D1622
B-Side Specific Gravity	1.04	-
WPG of B-Side	8.63 lb/gal (1.03 g/mL)	-
A-Side Specific Gravity	1.23	-
WPG of A-Side	10.25 lb/gal (1.23 g/mL)	-
Viscosity @ 110°F	200 cP (200 mPa·s)	ASTM D4878
Cream Time @ 105°F	4 seconds	ASTM D7487
Tack Free Time @ 105°F	25 seconds	ASTM D7487
Rise Time @ 105°F	27 seconds	ASTM D7487
Free Rise Compressive Strength	110 psi or 15,800 psf (758 kPa)	ASTM D1621 / D1622
Free Rise Tensile Strength	100 psi or 14,400 psf (689 kPa)	ASTM D-638
Free Rise Shear Strength	55 psi or 7,920 psf (379 kPa)	ASTM C 273
Closed Cell Content	91.3%	ASTM D6226
Flexural Strength	165 psi or 23,800 psf (1,138 kPa)	ASTM D790
90% Full Strength	15 minutes	-
Unconfined Expansion	15x	-
Shrinkage	Negligible	ASTM D1042 / D756

Confined Compressive Strength 1.5x	171 psi or 24,600 psf (1,179 kPa)	ASTM D1621 / D1623
Confined Shear Strength 1.5x	81 psi or 11,700 psf (558 kPa)	ASTM D732
Confined Compressive Strength 2x	252 psi or 36,300 psf (1,737 kPa)	ASTM D1621 / D1623
Confined Shear Strength 2x	126 psi or 18,100 psf (869 kPa)	ASTM D732
Confined Compressive Strength 3x	406 psi or 58,500 psf (2,799 kPa)	ASTM D1621 / D1623
Confined Shear Strength 3x	203 psi or 29,200 psf (1,400 kPa)	ASTM D732
Response of Rigid Cellular Plastics to Thermal and Humid Aging	Dimensional change 1 percent, volume change 0.25 percent	ASTM D2126
NY-Panel Result	PASS	95.8% Density Retention
Safe for Contact with Drinking Water	YES	NSF/ANSI/CAN 61 & 372

Storage and Shelf Life
Store between 50–80°F (10–26°C). Shelf life is 24 months in unopened containers stored within this temperature range.

Estimating Quantities
Consumption has to be assessed on site and is influenced by the amount of water leaking, thickness of the concrete.

Application Temperature and Equipment
For optimal performance, set temperatures to 100°F (38°C) for A-side, 110°F (43°C) for B-side, and 105°F (41°C) for hose heat. Refer to the proportioner or PolyBadger™ system guides for more information.

Application and Safety Precautions
When applying Alchatek polyurethane systems, always wear appropriate personal protective equipment and avoid contact with eyes and skin. Review the Safety Data Sheet at Alchatek.com before use. Excessive foam build-up can result in degraded material properties or, in rare cases, fire, due to high internal temperatures within the material. For step-by-step procedures and typical project setups, see the Deep Lock® Soil Stabilization, Slab Lifting, and Void Filling application guides. For safety and application guidance, contact the Alchatek Technical team.

Supplier Details
Alchatek
4508 Bibb Blvd
Tucker, GA 30084
T: (404) 618-0438

Emergency Phone Numbers
Call CHEMTREC
Day or Night
1-800-424-9300
+1 703-527-3887

Limited Warranty
Alchatek warrants this product to be free from manufacturer's defects and to meet all published properties on current Technical Data Sheet for a period of one year if used according to published instructions and within the shelf life. The user is responsible for determining suitability for intended use and assumes all risk. No other warranties expressed or implied shall apply including any warranty of merchantability or fitness for a particular purpose. Purchaser's sole remedy is limited to the purchase price or product replacement exclusive of cost of labor or other materials.

Latest Information
Before each use read latest Technical Data Sheets, Safety Data Sheets, and instructions available at Alchatek.com. Nothing contained in any Alchatek materials or verbal instruction relieves the user of the obligation to read and follow all usage instructions and warnings for each product contained in the latest Technical Data Sheets and Safety Data Sheets. All information given by Alchatek about Alchatek products and procedures is given in good faith based on our current experience level and knowledge when materials are properly stored, handled, and applied. Jobsite conditions always vary, and for this reason Alchatek assumes no liability for the provision of such information or instructions. Neither shall any legal relationship be created by the provision of such information.

FOR INDUSTRIAL USE ONLY. KEEP OUT OF REACH OF CHILDREN. NOT FOR INTERNAL CONSUMPTION. READ MATERIAL SAFETY DATA SHEET PRIOR TO EVERY USE.

Properties will vary depending on application conditions.

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