AP FILL 420

TWO COMPONENT, HIGHLY EXPANSIVE POLYURETHANE FOAM

TECHNICAL DATA

Description

AP Fill 420 is a two-component, high-expansion, hydro-insensitive polyurethane foam. Unconfined density is 2 lbs/cubic foot (32 kg/cubic meter).

Uses

- Filling abandoned pipes, mine shafts, etc
- Filling voids
- Floatation foam

Advantages

- 90% of full strength in 15 minutes
- High expansion rate of 35x
- Works in wet environments - displaces water
- Bonds with soil and concrete
- Closed cell

AP FILL 420 Properties		
Density (Cured Product)	2 ± 0.25 lb/ft³ (32.04 ± 4.00 kg/m³)	ASTM D-1621
B-Side Specific Gravity	1.02	-
WPG of B-Side	8.5 lb/gal (1.02 g/mL)	-
A-Side Specific Gravity	1.23	-
WPG of A-Side	10.25 lb/gal (1.23 g/mL)	-
Viscosity @ 110°F	200 cP (200 mPa·s)	ASTM D4878
Cream Time @ 105°F	5 seconds	ASTM D7487
Tack Free Time @ 105°F	36 seconds	ASTM D7487
Rise Time @ 105°F	38 seconds	ASTM D7487
Free Rise Compressive Strength	22 psi or 3,170 psf (152 kPa)	ASTM D1621 / D1622
Free Rise Shear Strength	11 psi or 1,580 psf (76 kPa)	ASTM C 273
Flexural Strength	50 psi or 7,200 psf (345 kPa)	ASTM D790
90% Full Strength	15 minutes	-
Shrinkage	Negligible	ASTM D1042 / D756
Unconfined Expansion	35x	-
Confined Compressive Strength 1.5x	40 psi or 5,760 psf (276 kPa)	ASTM D1621 / D1623

Confined Shear Strength 1.5x	20 psi or 2,880 psf (138 kPa)	ASTM D732
Confined Compressive Strength 2x	60 psi or 8,640 psf (414 kPa)	ASTM D1621 / D1623
Confined Shear Strength 2x	30 psi or 4,320 psf (207 kPa)	ASTM D732
Confined Compressive Strength 3x	98 psi or 14,100 psf (676 kPa)	ASTM D1621 / D1623
Confined Shear Strength 3x	49 psi or 7,060 psf (338 kPa)	ASTM D732

Storage and Shelf Life
Store between 50° - 80° F (10° - 26° C).

Estimating Quantities
Consumption has to be assessed on site and is influenced by the amount of water leaking, thickness of the concrete.

Application and Safety Precautions
When applying Alchatek polyurethane systems, always wear appropriate personal protective equipment and avoid contact with eyes and skin. Review the Safety Data Sheet at Alchatek.com before use. Excessive foam build-up can result in degraded material properties or, in rare cases, fire, due to high internal temperatures within the material. For step-by-step procedures and typical project setups, see the Deep Lock® Soil Stabilization and Void Filling application guides. For safety and application guidance, contact the Alchatek Technical team.

Supplier Details
Alchatek
4508 Bibb Blvd
Tucker, GA 30084
T: (404) 618-0438

Emergency Phone Numbers
Call CHEMTREC
Day or Night
1-800-424-9300
+1 703-527-3887

Limited Warranty
Alchatek warrants this product to be free from manufacturer's defects and to meet all published properties on current Technical Data Sheet for a period of one year if used according to published instructions and within the shelf life. The user is responsible for determining suitability for intended use and assumes all risk. No other warranties expressed or implied shall apply including any warranty of merchantability or fitness for a particular purpose. Purchaser's sole remedy is limited to the purchase price or product replacement exclusive of cost of labor or other materials.

Latest Information
Before each use read latest Technical Data Sheets, Safety Data Sheets, and instructions available at Alchatek.com. Nothing contained in any Alchatek materials or verbal instruction relieves the user of the obligation to read and follow all usage instructions and warnings for each product contained in the latest Technical Data Sheets and Safety Data Sheets. All information given by Alchatek about Alchatek products and procedures is given in good faith based on our current experience level and knowledge when materials are properly stored, handled, and applied. Jobsite conditions always vary, and for this reason Alchatek assumes no liability for the provision of such information or instructions. Neither shall any legal relationship be created by the provision of such information.

FOR INDUSTRIAL USE ONLY. KEEP OUT OF REACH OF CHILDREN. NOT FOR INTERNAL CONSUMPTION. READ MATERIAL SAFETY DATA SHEET PRIOR TO EVERY USE.

Properties will vary depending on application conditions.